

The name that built an industry™

# Cultured Stone® by Boral®

2017 Source Guide



# The culture behind Cultured Stone®

As the ancient world was defined by its masons, the Modern Age will be defined by our masters. Cultured Stone® by Boral® is home to some of the finest master craftsmen and since 1962, we have built a rock-solid reputation as producers and purveyors of the world's finest manufactured stone veneer products in the industry.

Our masters craft each product from the highest quality materials, including the best textures, sizes and shapes of hand-picked natural stones. We also implement superior quality control measures in our manufacturing process. Our products undergo stringent third-party testing, which verifies durability, quality, reliability and consistency. All of this allows us to be one of few manufactured stone veneer manufacturers with ICC-Evaluation Service Approval.

Home. It's a place defined by both the materials used to build it and the people living inside of it. The Brown brothers were onto something when they went into business together more than half a century ago. They knew then, as we do today, that establishing meaningful relationships with the people working by your side can only elevate and improve upon the work you do together.

Balancing the personal with the professional, our colleagues' deep respect and admiration for one another's craft is evident in the work they produce together. The people who call Boral® home are very much a family—if not by direct relationship, then by a genuine shared camaraderie.

Cynthia Sanchez, HR & Communications Specialist, 9 years  
Araceli Morales, Safety Specialist, 12 years  
Juanita Ramos, Product Development Technician, 20 years

# A modern era, built by tradition.

CHALLENGE CONVENTION. ELEVATE TRENDS.

Create demand. At the epicenter of the contemporary architecture and design movement, you'll find Cultured Stone® by Boral® —the inspiration behind some of today's most innovative and striking modern structures.

In keeping with our tradition of challenging convention, we invited Tony Vinh, Sr. Associate, Director of Color at Bassenian Lagoni in Newport Beach, CA to be our guest Art Director for the 2017 cover image. He expertly translated a blank canvas into a visual representation of Handcrafted Stone. "People can easily relate to the tactile quality of a handmade product," said Vinh. "Cultured Stone® by Boral® has gone through endless efforts to create stone that feel and look handmade. The combinations of hand tools and stone captures or evokes the essence a handmade product."

## New Products



SEE YOUR OPTIONS AND LEARN MORE AT [WWW.CSVCONTEMPORARYCOLLECTION.COM](http://WWW.CSVCONTEMPORARYCOLLECTION.COM)

# Sculpt the modern landscape.

## THOROUGHLY MODERN. TOTALLY MODULAR.

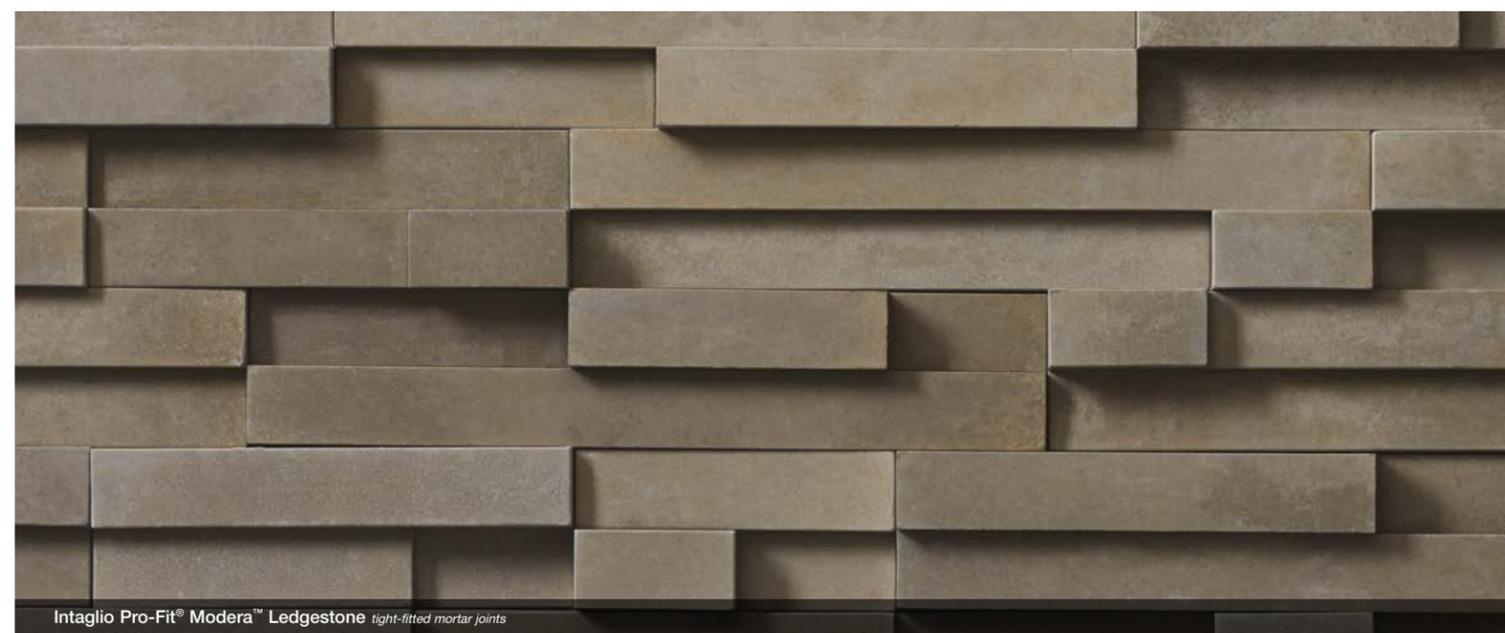
Our Pro-Fit® products offer a practical way to achieve a tailored ledgestone look with small-scale, low relief stones. It's quick and easy to install because it isn't applied one stone at a time. Instead, the primary building blocks are groups of small stones meticulously bundled together to form modular components of equal height. Pro-Fit® products also feature the patented Cultured Stone® veneer interlocking mortar groove for secure adhesion without grouted joints.



Carbon Pro-Fit® Modera™ Ledgestone *tight-fitted mortar joints*

INTRODUCING:  
Pro-Fit® Modera™  
Ledgestone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
4"	8", 12", 20"	3/4", 1 1/4", 1 3/4"	4", 8", 12"



Intaglio Pro-Fit® Modera™ Ledgestone *tight-fitted mortar joints*



Vellum Pro-Fit® Modera™ Ledgestone *tight-fitted mortar joints*

Pro-Fit®  
Ledgestone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
4"	8", 12", 20"	1/2" - 1 1/2"	4", 8", 12"



Autumn Pro-Fit® Ledgestone *tight-fitted mortar joints*



Platinum Pro-Fit® Ledgestone *tight-fitted mortar joints*



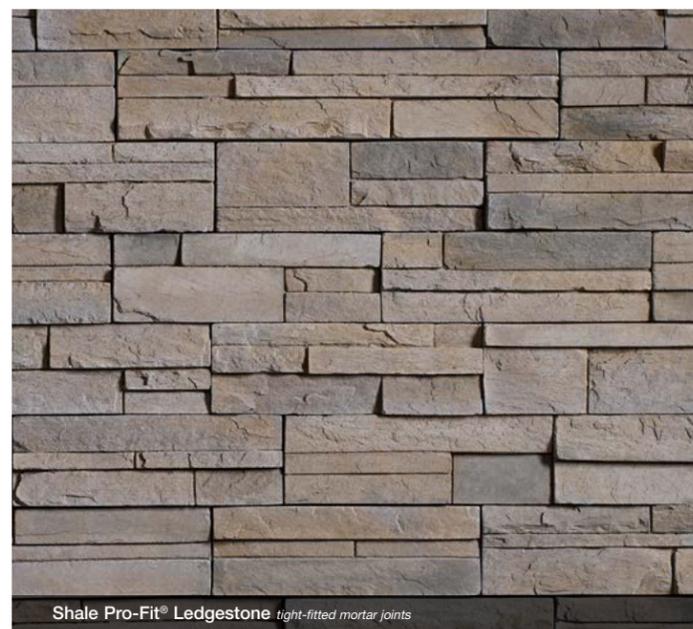
Southwest Blend Pro-Fit® Ledgestone



Gray Pro-Fit® Ledgestone *tight-fitted mortar joints*



Mojave Pro-Fit® Ledgestone *tight-fitted mortar joints*



Shale Pro-Fit® Ledgestone *tight-fitted mortar joints*



Southwest Blend Pro-Fit® Ledgestone *tight-fitted mortar joints*



Black Rundle Pro-Fit® Alpine Ledgestone



Black Mountain® Pro-Fit® Alpine Ledgestone *tight-fitted mortar joints*



Echo Ridge® Pro-Fit® Alpine Ledgestone *tight-fitted mortar joints*

Pro-Fit® Alpine Ledgestone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
4"	8", 12", 20"	3/4" - 2 1/4"	4", 8", 12"



Black Rundle Pro-Fit® Alpine Ledgestone *tight-fitted mortar joints*



Chardonnay Pro-Fit® Alpine Ledgestone *tight-fitted mortar joints*



Pheasant Pro-Fit® Alpine Ledgestone *tight-fitted mortar joints*



Summit Peak Pro-Fit® Alpine Ledgestone *tight-fitted mortar joints*



Dark Ridge™ Pro-Fit® Alpine Ledgestone *tight-fitted mortar joints*



Umber Creek Pro-Fit® Alpine Ledgestone *tight-fitted mortar joints*



Winterhaven™ Pro-Fit® Alpine Ledgestone *tight-fitted mortar joints*



# Hewn Stone™

Hewn Stone™ pushes the boundaries of contemporary architecture and design by allowing ultimate customization. Available in five different sizes, we invite you to explore the many design options.

Visit [CSVcontemporarycollection.com](http://CSVcontemporarycollection.com) to view unique patterns our team of Masters have designed to inspire you.



\* Foundation Hewn Stone™ *tight-fitted mortar joints*



\* Span Hewn Stone™ *tight-fitted mortar joints*



\* Talus Hewn Stone™ *tight-fitted mortar joints*

INTRODUCING:

## Hewn Stone™

HEWN Adjective  
 1. Felled and roughly shaped by hewing 2. Given a rough surface: hewn stone

*\*Please note: Each size is sold separately. Multiple sizes are shown.*

HEWN STONE™ - DIMENSIONS			
PROFILE	HEIGHT x LENGTH	AVERAGE THICKNESS	CORNER RETURN
HEWN STONE™ 308	3" x 8"	1 1/2"	3", 7"
HEWN STONE™ 314	3" x 14"	1 1/2"	3", 7"
HEWN STONE™ 514	5" x 14"	1 1/2"	3", 10"
HEWN STONE™ 522	5" x 22"	1 1/2"	3", 10"
HEWN STONE™ 822	8" x 22"	1 1/2"	3", 10"

Coral Stone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
4" - 12"	4" - 16"	1" - 1 1/4"	2 1/2" - 8 1/2"



Fossil Reef Coral Stone 1/2" mortar joints



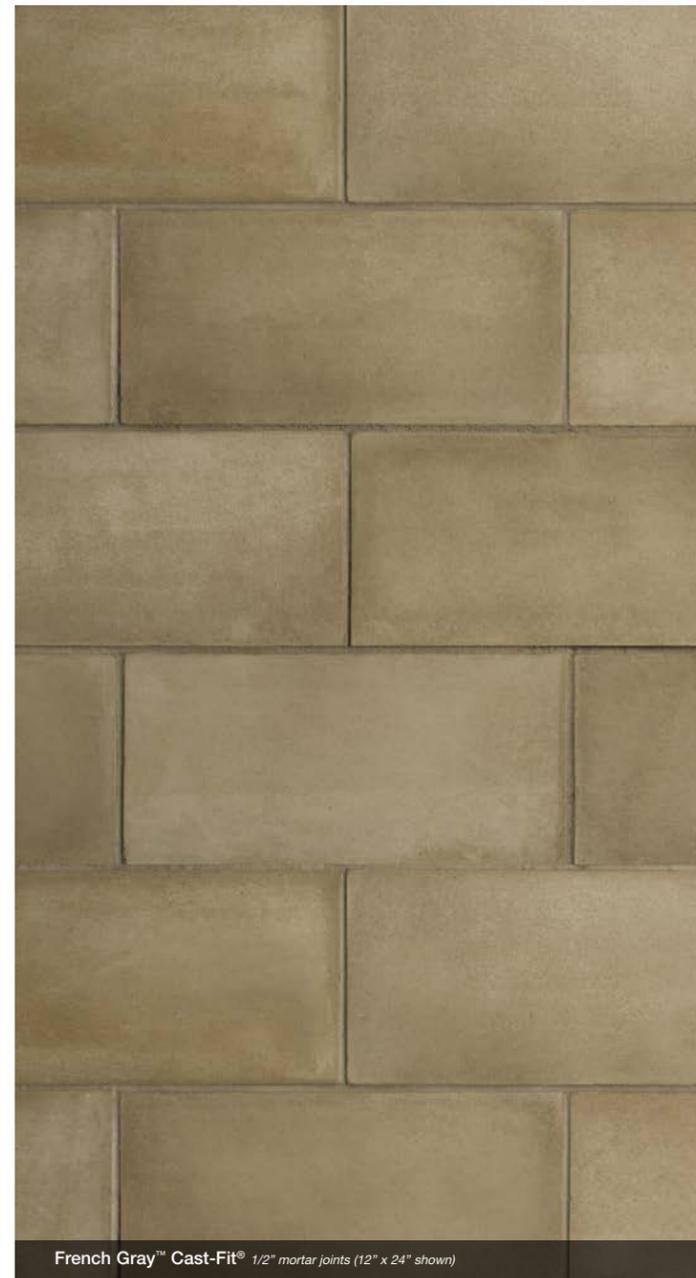
Parchment™ Cast-Fit®

Cast-Fit®

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
4"	15 5/8"	1 1/2"	N/A (8" x 16")
11 5/8"	23 5/8"	1 1/2"	N/A (12" x 24")



Fossil Reef Coral Stone



French Gray™ Cast-Fit® 1/2" mortar joints (12" x 24" shown)



Parchment™ Cast-Fit® 1/2" mortar joints (8" x 16" shown)

# Country Ledgestone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
1 1/2" - 6 1/2"	4 1/4" - 22"	1 1/8" - 2 3/8"	4" - 12"



**Aspen Country Ledgestone**  
tight-fitted mortar joints



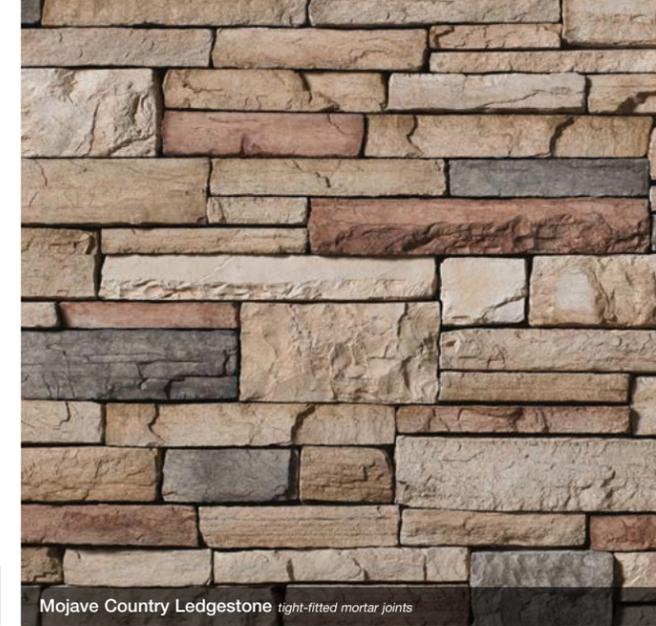
**Ashfall Country Ledgestone** tight-fitted mortar joints



**Grand Mesa Country Ledgestone** 1/2" fitted mortar joints



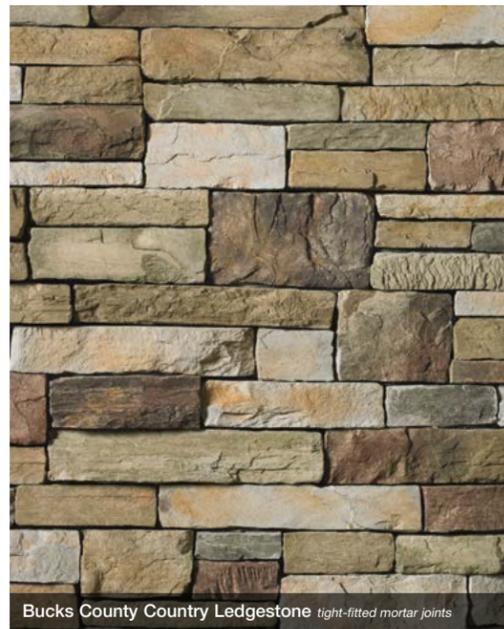
**Hudson Bay Country Ledgestone**  
tight-fitted mortar joints



**Mojave Country Ledgestone** tight-fitted mortar joints



**Black Rundle Country Ledgestone** tight-fitted mortar joints



**Bucks County Country Ledgestone** tight-fitted mortar joints



**Caramel Country Ledgestone** 1/2" mortar joints



**Red Rock Country Ledgestone**  
1/2" mortar joints



**Sevilla Country Ledgestone** tight-fitted mortar joints



**Skyline Country Ledgestone** tight-fitted mortar joints



**Chardonnay Country Ledgestone** tight-fitted mortar joints



**Echo Ridge Country Ledgestone** tight-fitted mortar joints



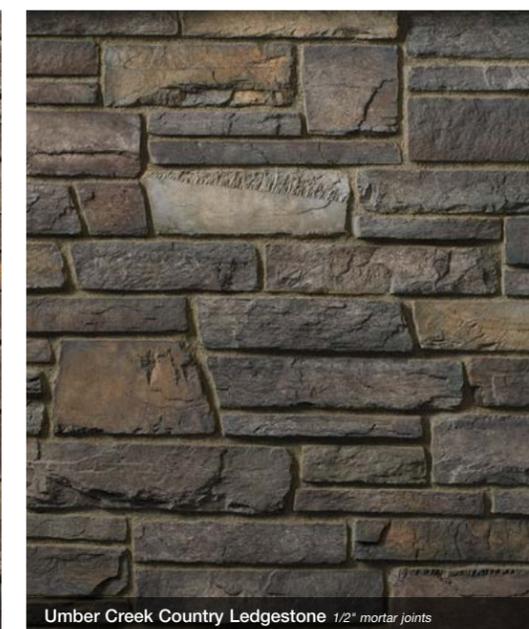
**Eucalyptus Country Ledgestone** 1/2" mortar joints



**White Oak Country Ledgestone** 1/2" mortar joints



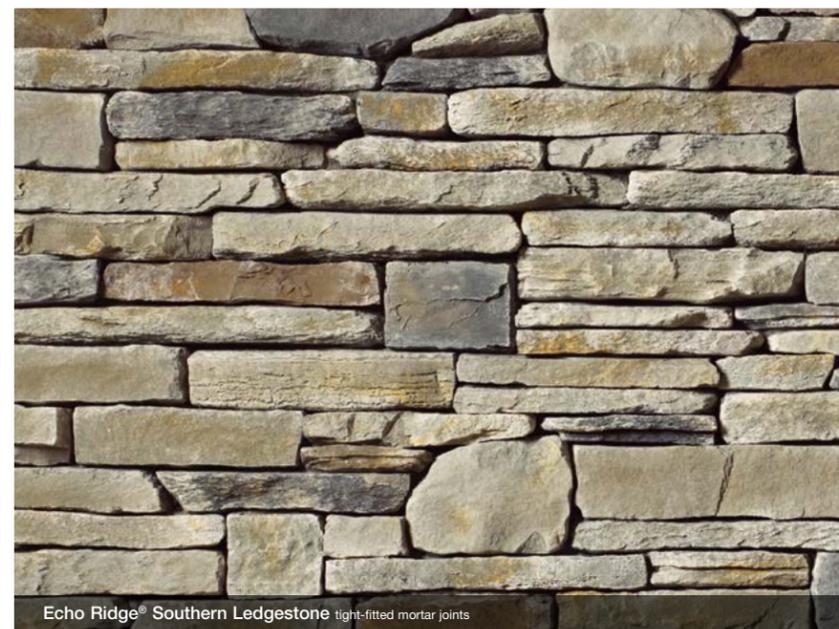
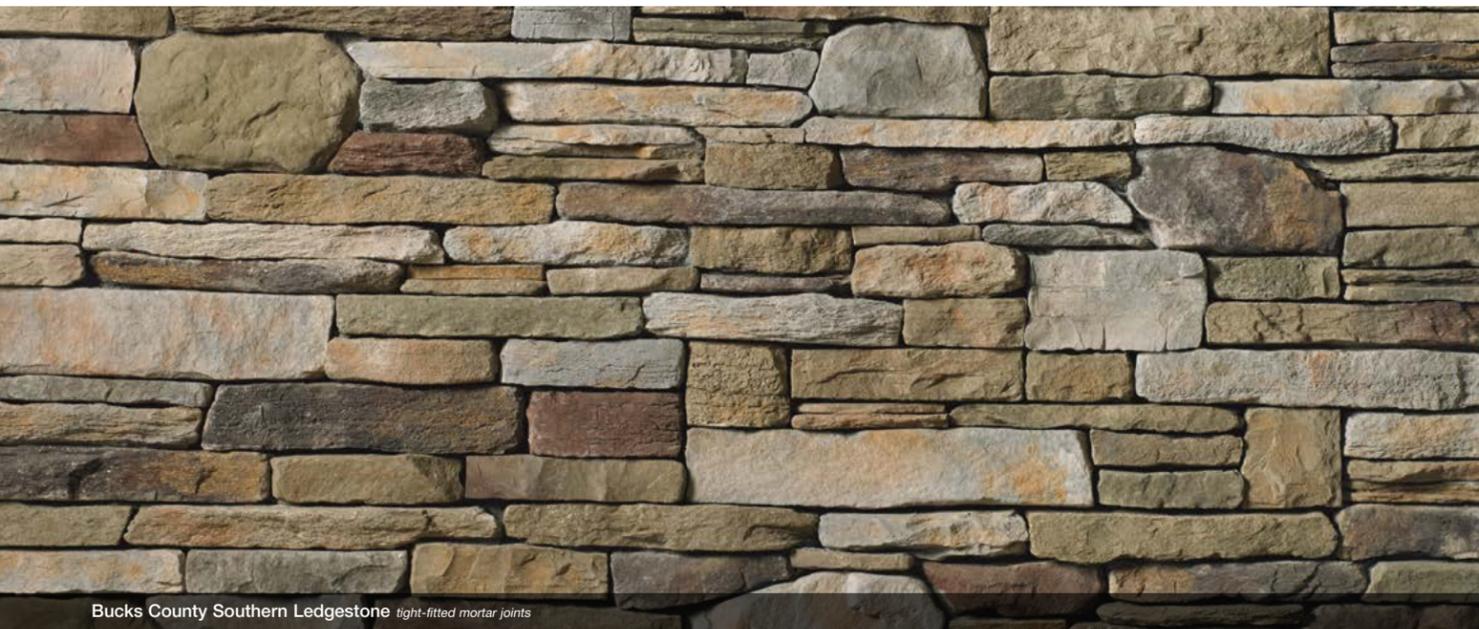
**Wolf Creek Country Ledgestone**  
tight-fitted mortar joints



**Umber Creek Country Ledgestone** 1/2" mortar joints

# Southern LedgeStone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
1/2" - 6"	4" - 20"	1" - 2 5/8"	4" - 12"





Sevilla™ Ancient Villa LedgeStone



Echo Ridge® Dressed Fieldstone



Echo Ridge® Country LedgeStone

## A first impression set in stone.

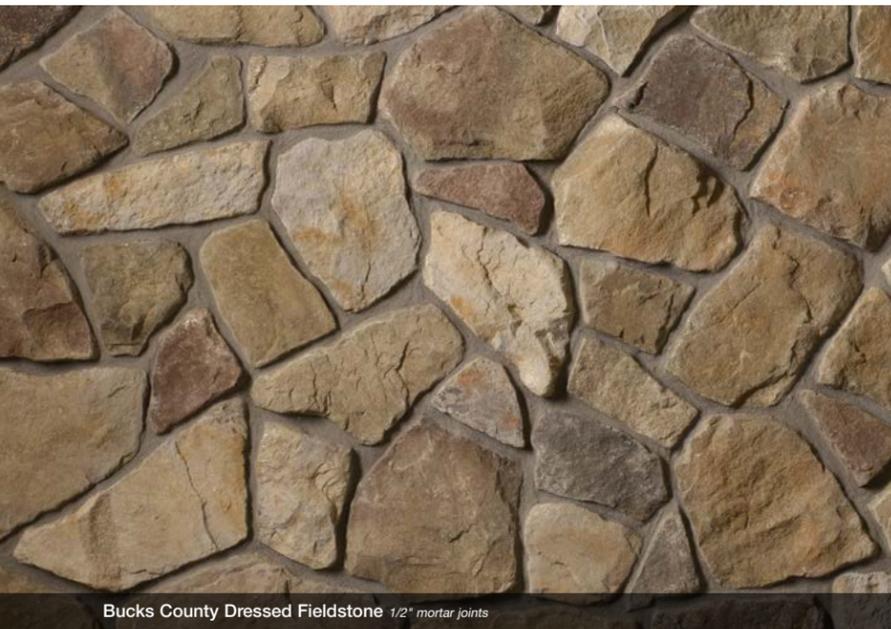
Remember how you felt the first time you walked into your dream home? That excitement and pride never goes away when you enhance the exterior of your home with our Cultured Stone® veneers. Whether pulling into your driveway or catching a parting glimpse in the rearview mirror, the character and charm of a Cultured Stone exterior makes a bold and lasting impression. Realtors call it "curb appeal." You'll call it utter perfection.

## Dressed Fieldstone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
2 1/2" - 14"	4" - 22"	1 1/4" - 2 5/8"	4" - 12"



Aspen Dressed Fieldstone 1/2" mortar joints



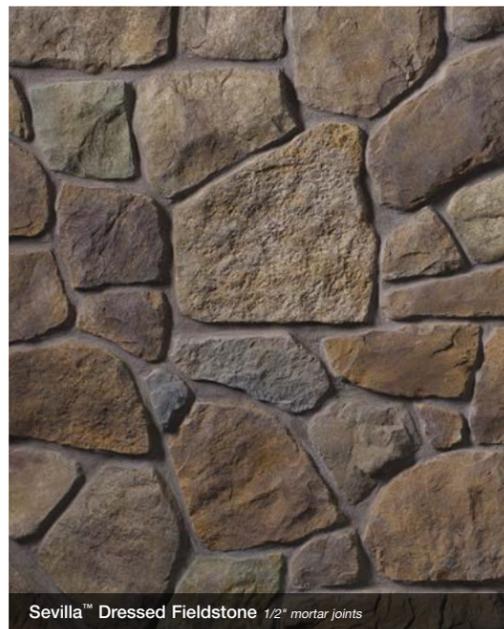
Bucks County Dressed Fieldstone 1/2" mortar joints



Chardonnay Dressed Fieldstone 1/2" mortar joints



Echo Ridge® Dressed Fieldstone  
1/2" mortar joints



Sevilla™ Dressed Fieldstone 1/2" mortar joints



Wolf Creek® Dressed Fieldstone  
1/2" mortar joints



Chardonnay Country LedgeStone and Dressed Fieldstone Blend

Blend to mix, match and mesmerize.

The menu of color choices in our Country LedgeStone and Southern LedgeStone textures were made to pair beautifully with our Dressed Fieldstone. The resulting blends—in whatever proportion you deem perfect—create something truly enticing that accentuates any setting or surface. Better still, they were all thoughtfully designed to complement everything from stucco and brick to wood and vinyl.



Chardonnay Country LedgeStone



Chardonnay Dressed Fieldstone

## Old Country Fieldstone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
1 1/2" - 10"	4" - 16 1/2"	1" - 2 5/8"	4" - 12"



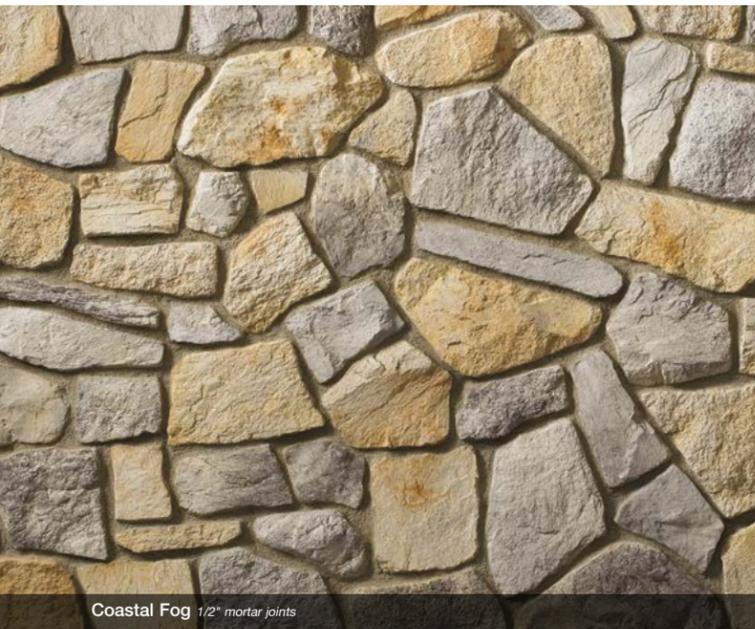
Chardonnay Old Country Fieldstone 1/2" mortar joints

## Del Mare LedgeStone®

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
1" - 9 1/4"	4 1/2" - 16"	3/4" - 1 3/4"	4" - 12"



Black Isle™ Del Mare LedgeStone® tight-fitted mortar joints



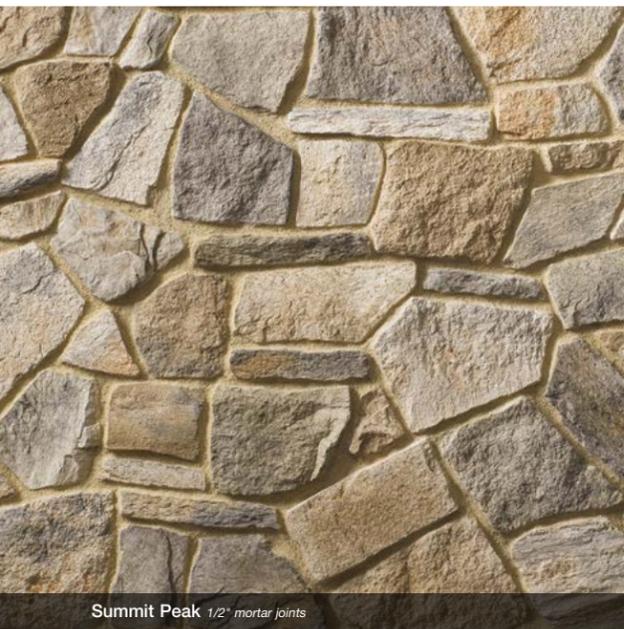
Coastal Fog 1/2" mortar joints



Echo Ridge® Old Country Fieldstone 1/2" mortar joints



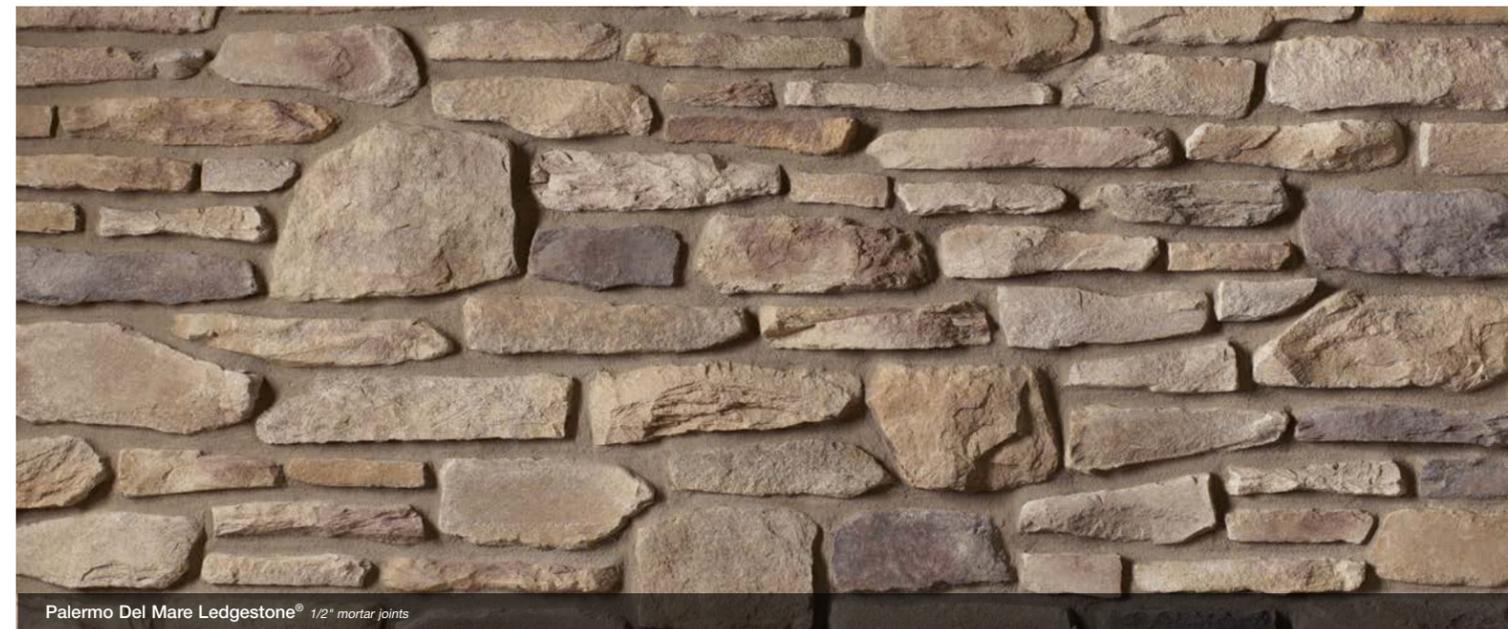
Burnt Ochre Del Mare LedgeStone® 1/2" mortar joints



Summit Peak 1/2" mortar joints



Tudor Old Country Fieldstone tight-fitted mortar joints



Palermo Del Mare LedgeStone® 1/2" mortar joints

## Celebrating the spaces in between.

While our gorgeous Cultured Stone® veneers tend to be the center of attention, it's often the grouting styles in between that can really make a difference. Creating the right mortar joint for a project is a matter of choosing not only the perfect color, but also the right width—a choice that naturally affects the total square footage. And while a standard mortar joint is typically 1/2" in width, some stone textures allow for a dry stacked, tight-fitted joint to achieve a clean, tailored appearance.



Skyline Country LedgeStone  
Tight-Fitted Mortar Joints



Echo Ridge® Old Country Fieldstone  
1/2" Mortar Joints



Umber Creek Ancient Villa LedgeStone™  
Overgrouted Mortar Joints



Chianti Ancient Villa LedgeStone™ 1/2" mortar joints

Ancient Villa LedgeStone™

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
2" – 12"	5" – 16"	1 1/4" – 1 3/4"	4" – 12"



Palisades Ancient Villa LedgeStone™ 1/2" mortar joints



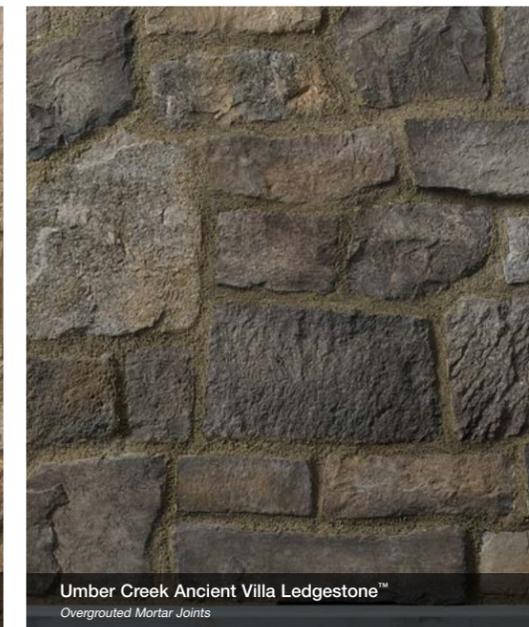
Sevilla™ Ancient Villa LedgeStone™ 1/2" mortar joints



Siena Ancient Villa LedgeStone™ 1/2" mortar joints



Solstice Ancient Villa LedgeStone™  
1/2" mortar joints



Umber Creek Ancient Villa LedgeStone™  
Overgrouted Mortar Joints

# A past remembered. A future imagined.

Historically, artisan stonework has been used to dramatically define indoor settings—from prominent stacked-stone hearths to meticulously crafted mosaic floors. With Cultured Stone® veneers, an exciting new era comes to life inside the home with cleverly designed interior creations that transform simple backsplashes, accent walls, columns and fireplaces into stunning works of timeless art.



## Cobblefield®

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
2" - 8"	4" - 20"	1" - 2 5/8"	3" - 12"



Chardonay Cobblefield® 1/2" mortar joints



Desert Blend® Cobblefield® 1/2" mortar joints



Bucks County Limestone 1/2" mortar joints

## Limestone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
1 1/4" - 6"	4" - 16 3/4"	1 1/2" - 2 5/8"	4" - 11"



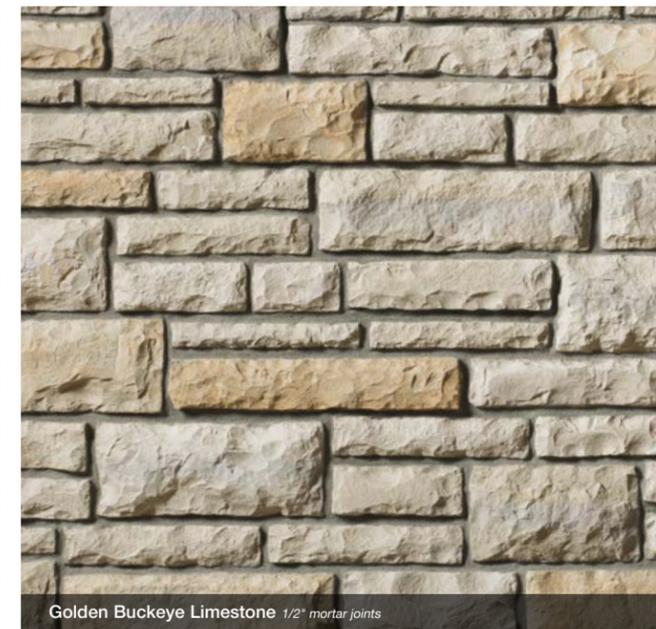
Echo Ridge® Cobblefield® 1/2" mortar joints



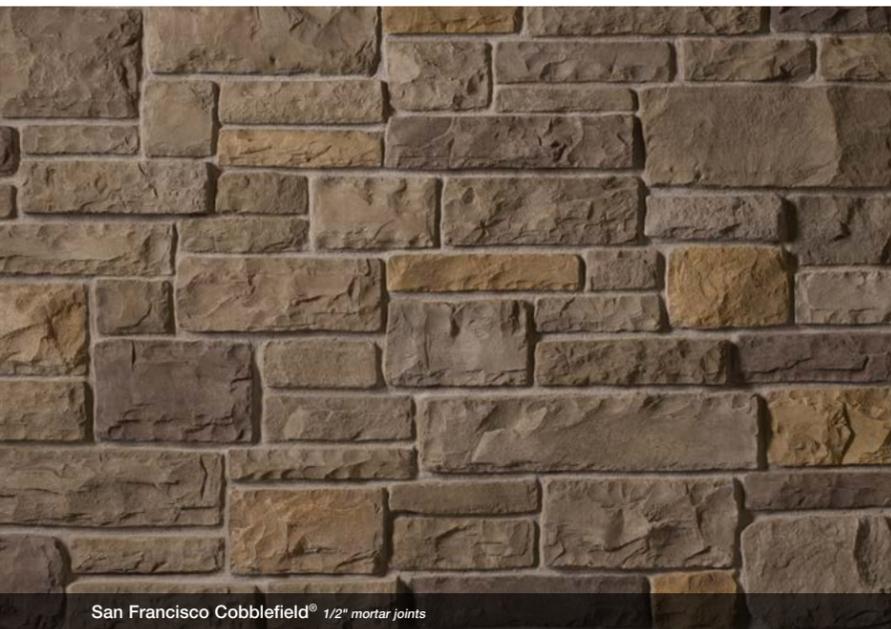
Gray Cobblefield® 1/2" mortar joints



Chardonay Limestone 1/2" mortar joints



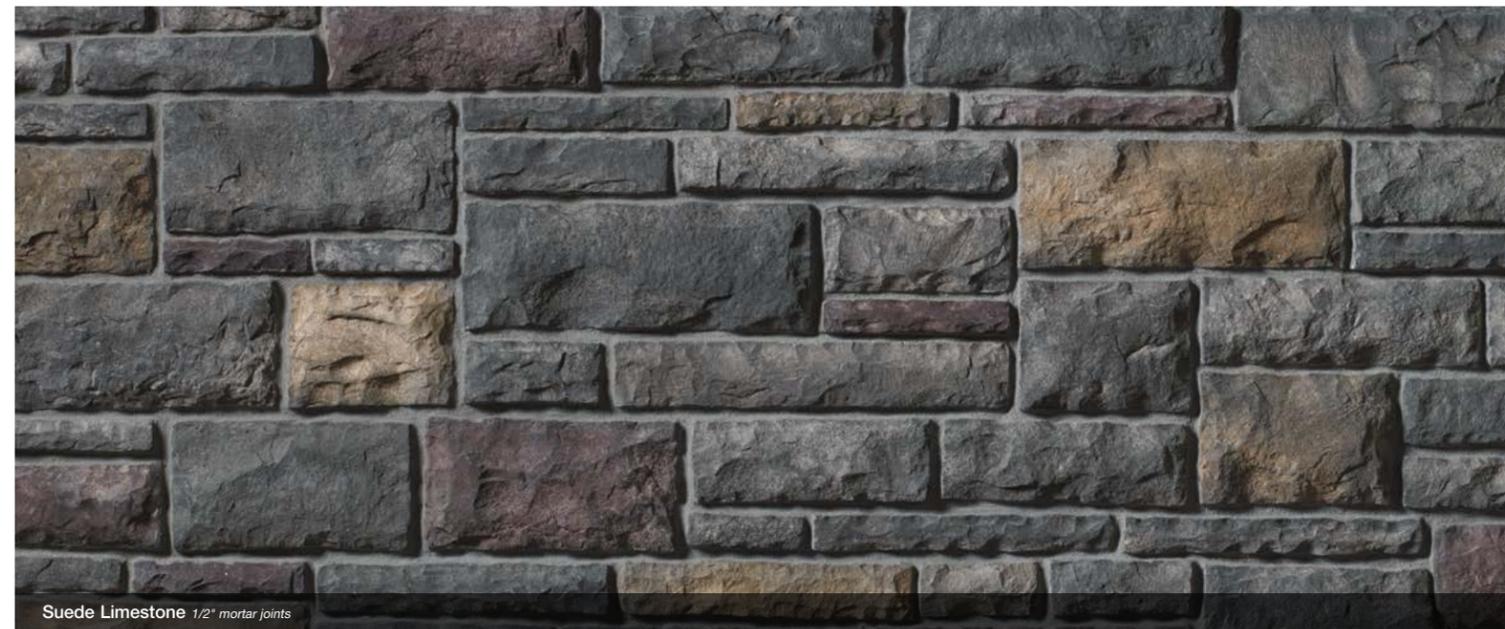
Golden Buckeye Limestone 1/2" mortar joints



San Francisco Cobblefield® 1/2" mortar joints



Texas Cream Cobblefield® 1/2" mortar joints



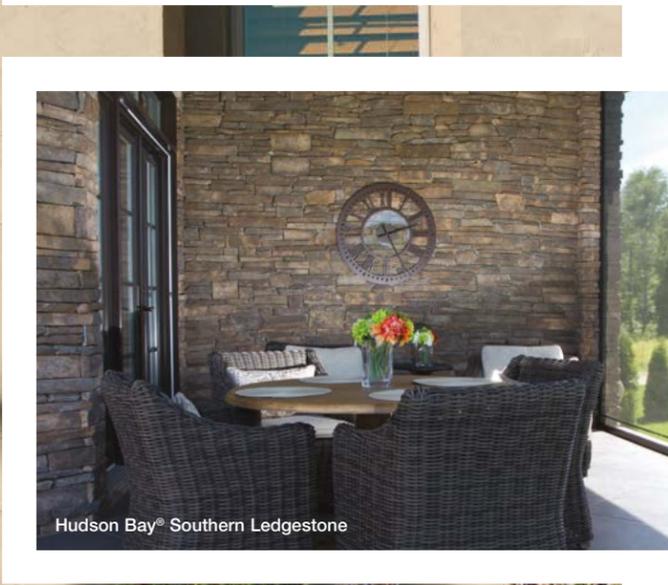
Suede Limestone 1/2" mortar joints



Chardonay Country LedgeStone



Fog Southern LedgeStone



Hudson Bay® Southern LedgeStone

# Fall in love with outdoor living.

If home is where the heart is, your outdoor space is where the real love affair is waiting to unfold. Think of it — a canvas of possibilities waiting to be designed and enjoyed with a gorgeous stone fireplace, a dramatic fountain or even an entire outdoor room. With Cultured Stone® veneers serving as the backdrop, even the simplest outdoor activities become unforgettable moments all day long and deep into a moonlit night.



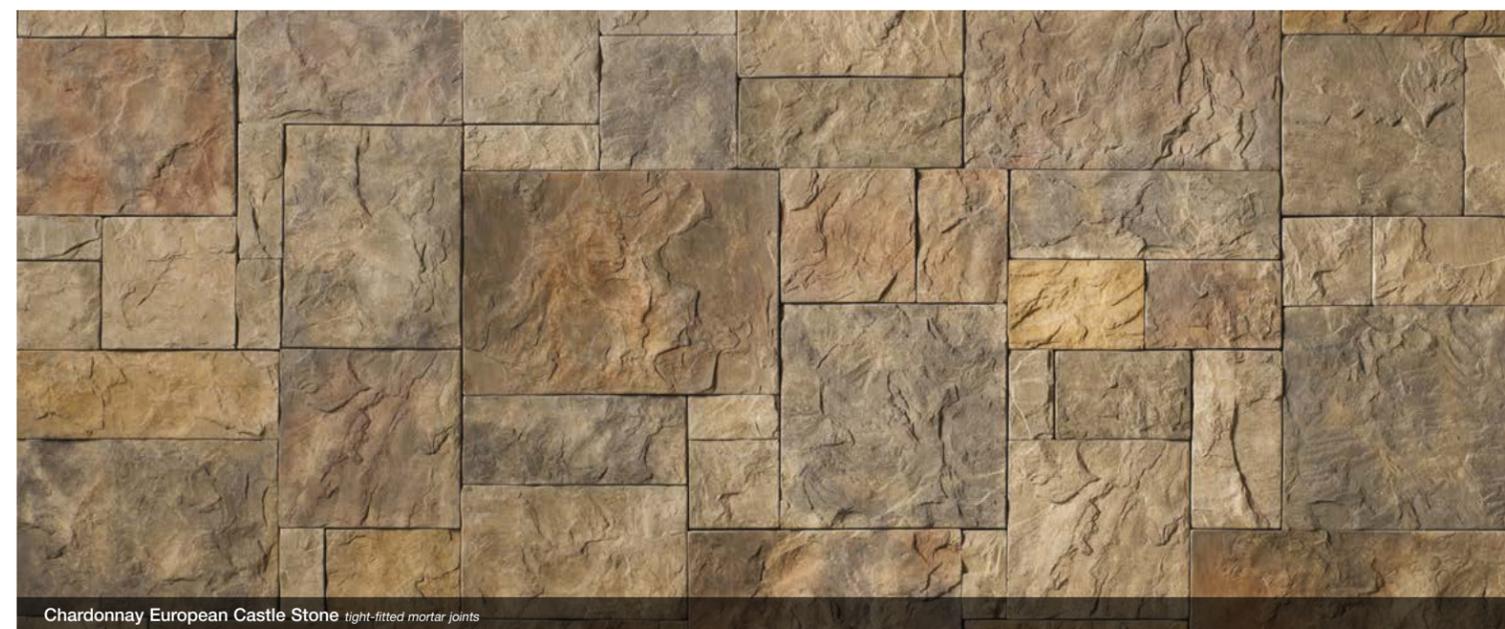
Bucks County European Castle Stone



Bucks County European Castle Stone *tight-fitted mortar joints*

## European Castle Stone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
2" - 12"	4" - 16"	1 3/8" - 1 5/8"	4" - 12"



Chardonnay European Castle Stone *tight-fitted mortar joints*



Bucks County Rockface *1/2" mortar joints*

## Rockface

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
4" - 12"	4" - 16"	1" - 2 5/8"	7" - 11 3/4"

## Drystack Ledgestone



Chardonnay Drystack Ledgestone *tight-fitted mortar joints*

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
1" - 4"	4" - 16"	1 1/2" - 2 5/8"	2" - 10"



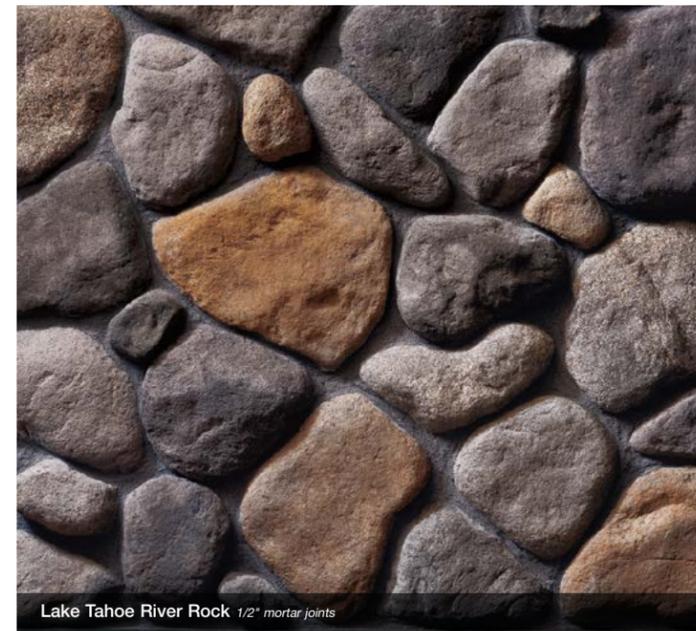
Earth Blend River Rock *1/2" mortar joints*

## River Rock

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
2" - 14"	2" - 14"	1" - 2 5/8"	3" - 12"



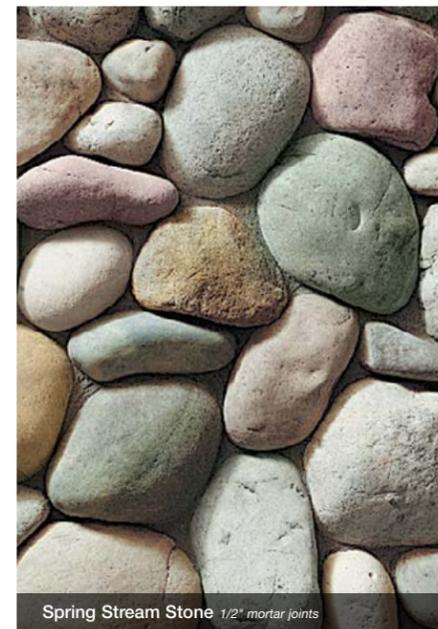
Suede Drystack Ledgestone *tight-fitted mortar joints*



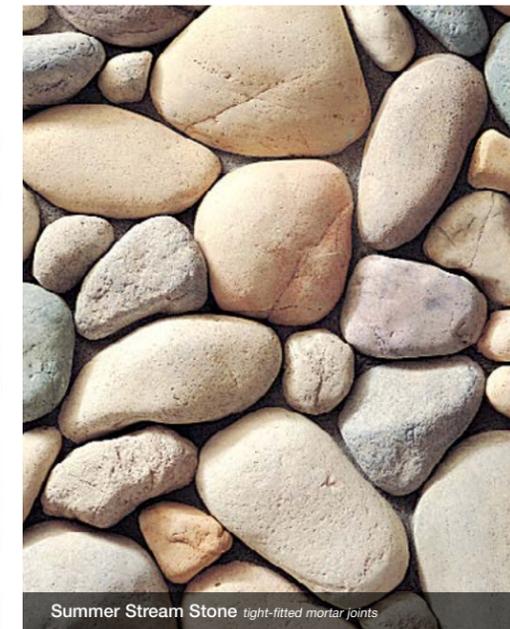
Lake Tahoe River Rock *1/2" mortar joints*



Lakeshore River Rock *1/2" mortar joints*



Spring Stream Stone *1/2" mortar joints*



Summer Stream Stone *tight-fitted mortar joints*

## Stream Stone

HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
2" - 12"	2" - 12"	1 1/2" - 3 1/2"	4" - 9 1/4"



High Desert Used Brick



Antique Red Used Brick 1/2" mortar joints

Cultured Brick®  
Veneer

	HEIGHT	LENGTH	THICKNESS	CORNER RETURNS
Used Brick	2 3/8" - 2 5/8"	7 7/8" - 8 1/8"	3/4"	4", 8"
Handmade Brick	2 3/4"	8 3/16"	3/4"	3 5/8", 8 1/4"



Moroccan Sand Handmade Brick 1/2" mortar joints



High Desert Used Brick 1/2" mortar joints



Rustic Manor Handmade Brick 1/2" mortar joints

# Creating the ultimate impulse buy.

Today's savvy consumer wants more than a product when they're out shopping—they also want a memorable experience. With Cultured Stone® veneers, a storefront, restaurant or hotel is sending a subtle but significant message about what their patrons can expect the moment they step inside. From chic and sophisticated to warm and inviting, Cultured Stone® exteriors communicate just how special the interior experience will be.



Caramel Country LedgeStone



Antique Red Used Brick



Sevilla™ Country LedgeStone

Cultured Stone® by Boral®

# The Finishing Touch.

Finishes communicate the care and attention to detail afforded to designing dream homes and well-appointed places of business. The architectural stone trims offered in our Cultured Stone® veneer portfolio are meticulously crafted by our Masters to provide the perfect finishing touch to your project. After all, even the smallest trim piece can play an indispensable role in the larger narrative waiting to unfold.

Parchment Cast-Fit® Watertable/Sill with 12" x 24" Parchment Cast-Fit®

## Trim and Capstone colors



## Hearthstone colors



Dimensions listed are nominal. Please check the actual product size to ensure the right fit for your application.

Note: Flat Textured Capstones can be used for fireplace hearths. Hearthstones not suitable for foot traffic.

## Architectural Stone Trim



**Electrical Box: Single Receptacle**  
Gray, Mocha (shown), Taupe  
6" x 8" x 1 3/4"



**Electrical Box: Standard Light Fixture**  
Gray (shown), Mocha, Taupe  
8" x 10" x 1 3/4"



**Electrical Box: Large Light Fixture**  
Gray (shown), Mocha, Taupe  
9 1/2" x 15" x 1 3/4"



**Keystone**  
Champagne, Gray, Mocha, Taupe (shown)  
5 1/2" x 8" x 10" x 1 7/8"



**Trim Stone**  
Champagne, Gray (shown), Mocha, Taupe  
6" x 8" x 1 7/8"



**Tuscan Lintel**  
Champagne, Gray, Mocha (shown), Taupe  
6" x 22" x 2 3/4"



**Watertable/Sill**  
Champagne, Gray, Mocha, Nightfall™, Taupe (shown)  
2 1/2" x 18" x 3"



**Cast-Fit® Watertable/Sill**  
French Gray™ (shown), Parchment™  
2 1/2" x 18" x 3"

## Capstones & Hearthstones



**Flagstone Pier Cap**  
Champagne (shown), Gray, Mocha, Taupe  
24" x 24", 32" x 32"  
2 1/2" - 4 1/2" thickness at peak



**Flat Textured Capstones\***  
Champagne (shown), Gray, Mocha, Taupe  
10" x 20", 12" x 20"  
2" thickness



**Flagstone Sloped Wall Cap**  
Champagne, Gray (shown), Mocha, Taupe  
12" x 20", 16" x 20"  
2" - 2 3/4" thickness at peak



**Hearthstone**  
Blond, Chardonnay, Cream, Gray, Marsh (shown), Nightfall™  
19" x 20" x 1 3/4"

	HEIGHT	LENGTH	THICKNESS	CORNER RETURNS	PAGE	ALSO ON PAGES
<b>ASHLAR</b>						
CAST-FIT® 8" x 16"	7 5/8"	15 5/8"	1 1/2"	N/A	15	42
CAST-FIT® 12" x 24"	11 5/8"	23 5/8"	1 1/2"	N/A	15	42
<b>BRICK</b>						
USED BRICK	2 3/8" - 2 5/8"	7 1/8" - 8 1/8"	3/4"	4", 8"	39	38,40
HANDMADE CULTURED BRICK®	2 3/4"	8 3/16"	3/4"	3 5/8", 8 1/4"	39	
<b>FIELD</b>						
DRESSED FIELDSTONE	2 1/2" - 14"	4" - 22"	1 1/4" - 2 3/8"	4" - 12"	22	21,23
OLD COUNTRY FIELDSTONE	1 1/2" - 10"	4" - 16 1/2"	1" - 2 3/8"	4" - 12"	24	26
<b>LEDGE</b>						
COUNTRY LEDGESTONE	1 1/2" - 6 1/2"	4 1/4" - 22"	1 1/8" - 2 3/8"	4" - 12"	16	21, 23, 26, 32, 40, 41
DRystack LEDGESTONE	1" - 4"	4" - 16"	1 1/2" - 2 5/8"	2" - 10"	36	
PRO-FIT® ALPINE LEDGESTONE	4"	8", 12", 20"	3/4" - 2 1/4"	4", 8", 12"	10	28, 29
PRO-FIT® LEDGESTONE	4"	8", 12", 20"	1/2" - 1 1/2"	4", 8", 12"	8	28
PRO-FIT® MODERA LEDGESTONE	4"	8", 12", 20"	3/4", 1 1/4", 1 3/4"	4", 8", 12"	7	
<b>RANDOM ASHLAR</b>						
COBBLEFIELD®	2" - 8"	4" - 20"	1" - 2 3/8"	3" - 12"	30	
CORAL STONE	4" - 12"	4" - 16"	1" - 1 1/4"	2 1/2" - 8 1/2"	14	
EUROPEAN CASTLE STONE	2" - 12"	4" - 16"	1 3/8" - 1 5/8"	4" - 12"	35	34
HEWN STONE™ 308	3"	8"	1 1/2"	3", 7"	13	
HEWN STONE™ 314	3"	14"	1 1/2"	3", 7"	13	
HEWN STONE™ 514	5"	14"	1 1/2"	3" 10"	13	
HEWN STONE™ 522	5"	22"	1 1/2"	3", 10"	13	
HEWN STONE™ 822	8"	22"	1 1/2"	3", 10"	13	
LIMESTONE	1 1/4" - 6"	4" - 16 3/4"	1 1/2" - 2 5/8"	4" - 11"	31	
ROCKFACE	4" - 12"	4" - 16"	1" - 2 3/8"	7" - 11 1/4"	35	
<b>ROUNDED</b>						
RIVER ROCK	2" - 14"	2" - 14"	1" - 2 3/8"	3" - 12"	37	
STREAM STONE	2" - 12"	2" - 12"	1 1/2" - 3 1/2"	4" - 9 1/4"	37	
<b>RUBBLE</b>						
ANCIENT VILLA LEDGESTONE™	2" - 12"	5" - 16"	1 1/4" - 1 3/4"	4" - 12"	27	20, 26
DEL MARE LEDGESTONE®	1" - 9 1/4"	4 1/2" - 16"	3/4" - 1 3/4"	4" - 12"	25	
SOUTHERN LEDGESTONE	1/2" - 6"	4" - 20"	1" - 2 3/8"	4" - 12"	18	33

\*These are all nominal dimensions and ranges. Actual dimensions may vary.

	ACCESSORIES	HEARTHSTONES
<b>ANCIENT VILLA LEDGESTONE™</b>		
CHIANTI	FRENCH GRAY™, MOCHA, TAUPE	BLOND, MARSH
PALISADES	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
SEVILLA™	FRENCH GRAY™, TAUPE	CHARDONNAY, MARSH
SIENA	FRENCH GRAY™, MOCHA, TAUPE	BLOND, MARSH
SOLSTICE	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
UMBER CREEK	MOCHA, NIGHTFALL™, TAUPE	MARSH, NIGHTFALL™
<b>CAST-FIT®</b>		
PARCHMENT™	PARCHMENT™, CHAMPAGNE	CREAM
FRENCH GRAY™	FRENCH GRAY™, TAUPE	MARSH
<b>CULTURED® BRICK®</b>		
ANTIQUE RED USED BRICK	FRENCH GRAY™, TAUPE	CHARDONNAY, MARSH
HIGH DESERT USED BRICK	FRENCH GRAY™, TAUPE	CHARDONNAY, MARSH
RUSTIC MANOR HANDMADE BRICK	FRENCH GRAY™, TAUPE	CHARDONNAY, MARSH
MOROCCAN SAND HANDMADE BRICK	FRENCH GRAY™, TAUPE	CHARDONNAY, MARSH
<b>COBBLEFIELD®</b>		
CHARDONNAY	FRENCH GRAY™, MOCHA, TAUPE	CHARDONNAY, MARSH
DESERT BLEND®	FRENCH GRAY™, MOCHA, TAUPE	BLOND, MARSH
ECHO RIDGE®	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
GRAY	GRAY	GRAY
SAN FRANCISCO	FRENCH GRAY™, GRAY, NIGHTFALL™, TAUPE	GRAY, NIGHTFALL™
TEXAS CREAM	CHAMPAGNE, PARCHMENT™	CREAM
<b>CORAL STONE</b>		
FOSSIL REEF	CHAMPAGNE, PARCHMENT™	CREAM
<b>COUNTRY LEDGESTONE</b>		
ASHFALL	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
ASPEN	FRENCH GRAY™, MOCHA, TAUPE	GRAY, MARSH
BLACK RUNDLE	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
BUCKS COUNTY	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
CARAMEL	FRENCH GRAY™, TAUPE	BLOND, MARSH
CHARDONNAY	FRENCH GRAY™, MOCHA, TAUPE	CHARDONNAY, MARSH
ECHO RIDGE®	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
EUCALYPTUS	FRENCH GRAY™, GRAY, TAUPE	CHARDONNAY, MARSH
GRAND MESA	MOCHA, TAUPE	MARSH
HUDSON BAY®	FRENCH GRAY™, GRAY, MOCHA, TAUPE	CHARDONNAY, GRAY, MARSH
MOJAVE	FRENCH GRAY™, MOCHA, TAUPE	BLOND, MARSH
RED ROCK	FRENCH GRAY™, MOCHA, TAUPE	CHARDONNAY, MARSH
SEVILLA™	FRENCH GRAY™, TAUPE	CHARDONNAY, MARSH
SKYLINE	FRENCH GRAY™, GRAY, MOCHA, TAUPE	GRAY, MARSH
UMBER CREEK	FRENCH GRAY™, MOCHA, NIGHTFALL™, TAUPE	MARSH, NIGHTFALL™
WHITE OAK	CHAMPAGNE, PARCHMENT™	CREAM
WOLF CREEK®	FRENCH GRAY™, GRAY, NIGHTFALL™, TAUPE	GRAY, MARSH, NIGHTFALL™
<b>DEL MARE LEDGESTONE®</b>		
BLACK ISLE™	NIGHTFALL™	GRAY, NIGHTFALL™
BURNT OCHRE	FRENCH GRAY™, MOCHA, TAUPE	BLOND, MARSH
PALERMO	FRENCH GRAY™, TAUPE	BLOND, MARSH
<b>DRESSED FIELDSTONE</b>		
ASPEN	FRENCH GRAY™, MOCHA, TAUPE	GRAY, MARSH
BUCKS COUNTY	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
CHARDONNAY	FRENCH GRAY™, MOCHA, TAUPE	CHARDONNAY, MARSH
ECHO RIDGE®	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
SEVILLA™	FRENCH GRAY™, TAUPE	CHARDONNAY, MARSH
WOLF CREEK®	FRENCH GRAY™, GRAY, NIGHTFALL™, TAUPE	GRAY, MARSH, NIGHTFALL™
<b>DRystack LEDGESTONE</b>		
CHARDONNAY	FRENCH GRAY™, MOCHA, TAUPE	CHARDONNAY, MARSH
SUEDE	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
<b>EUROPEAN CASTLE STONE</b>		
BUCKS COUNTY	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
CHARDONNAY	FRENCH GRAY™, MOCHA, TAUPE	CHARDONNAY, MARSH

<b>HEWN STONE™</b>		
FOUNDATION	<i>New Colors Coming Summer 2017!</i>	
SPAN	<i>New Colors Coming Summer 2017!</i>	
TALLUS	<i>New Colors Coming Summer 2017!</i>	
<b>LIMESTONE</b>		
BUCKS COUNTY	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
CHARDONNAY	FRENCH GRAY™, MOCHA, TAUPE	CHARDONNAY, MARSH
GOLDEN BUCKEYE	TAUPE	MARSH
SUEDE	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
<b>OLD COUNTRY FIELDSTONE</b>		
CHARDONNAY	FRENCH GRAY™, MOCHA, TAUPE	CHARDONNAY, MARSH
COASTAL FOG	CHAMPAGNE, PARCHMENT™, TAUPE	BLOND, CREAM, MARSH
ECHO RIDGE®	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
SUMMIT PEAK	FRENCH GRAY™, MOCHA, TAUPE	MARSH
TUDOR	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
<b>PRO-FIT® ALPINE LEDGESTONE</b>		
BLACK MOUNTAIN®	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
BLACK RUNDLE	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
CHARDONNAY	FRENCH GRAY™, TAUPE	CHARDONNAY, MARSH
DARK RIDGE™	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
ECHO RIDGE®	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
SUMMIT PEAK	FRENCH GRAY™, MOCHA, TAUPE	MARSH
PHEASANT	GRAY	GRAY
UMBER CREEK	FRENCH GRAY™, MOCHA, NIGHTFALL™, TAUPE	MARSH, NIGHTFALL™
WINTERHAVEN™	CHAMPAGNE, PARCHMENT™	CREAM
<b>PRO-FIT® LEDGESTONE</b>		
AUTUMN	FRENCH GRAY™, MOCHA, TAUPE	BLOND, MARSH
GRAY	GRAY	GRAY
MOJAVE	FRENCH GRAY™, MOCHA, TAUPE	BLOND, MARSH
PLATINUM	CHAMPAGNE, GRAY, PARCHMENT™	CREAM, GRAY
SHALE	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
SOUTHWEST BLEND	CHAMPAGNE, PARCHMENT™	CREAM, BLOND
<b>PRO-FIT® MODERA LEDGESTONE</b>		
CARBON	<i>New Colors Coming Summer 2017!</i>	
INTAGLIO	<i>New Colors Coming Summer 2017!</i>	
VELLUM	<i>New Colors Coming Summer 2017!</i>	
<b>RIVER ROCK</b>		
EARTH BLEND	MOCHA, TAUPE	BLOND, MARSH
LAKE TAHOE	GRAY, TAUPE	GRAY
LAKESHORE	MOCHA, TAUPE	BLOND, CREAM, MARSH
<b>ROCKFACE</b>		
BUCKS COUNTY	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
<b>SOUTHERN LEDGESTONE</b>		
ASPEN	FRENCH GRAY™, MOCHA, TAUPE	GRAY, MARSH
BUCKS	FRENCH GRAY™, GRAY, TAUPE	GRAY, MARSH
CHARDONNAY	FRENCH GRAY™, MOCHA, TAUPE	CHARDONNAY, MARSH
ECHO RIDGE®	GRAY, NIGHTFALL™	GRAY, NIGHTFALL™
FOG	GRAY, TAUPE	CREAM, GRAY
GRAY	GRAY	GRAY
HUDSON BAY®	FRENCH GRAY™, GRAY, MOCHA, TAUPE	CHARDONNAY, GRAY, MARSH
RUSTIC	MOCHA, TAUPE	BLOND, MARSH
WOLF CREEK®	FRENCH GRAY™, GRAY, NIGHTFALL™, TAUPE	GRAY, MARSH, NIGHTFALL™
<b>STREAM STONE</b>		
SPRING	GRAY, TAUPE	GRAY, MARSH
SUMMER	CHAMPAGNE, TAUPE	BLOND, MARSH

# The art of renewal.

We strive to meet today's building needs without compromising the future. Cultured Stone® veneers are designed to not only beautify spaces but also take care of our shared environment along the way. To that end, our closed-loop recycling system allows us to reuse water during manufacturing, which proves especially important in California's drought-prone environment.

Cultured Stone® veneer products contain an average of 58% recycled content.

Our commitment to thinking and building green has also led us to meet the indoor air quality standards of the GREENGUARD Environmental Institute and GREENGUARD Gold. In addition, Cultured Stone® veneer is a NGBS Green Certified Product.



The GREENGUARD INDOOR AIR QUALITY CERTIFIED Mark is a registered certification mark used under license through the GREENGUARD Environmental Institute.

Cultured Stone® by Boral®

# From Chester to Napa. (And everywhere in between.)

While the heart of Cultured Stone® by Boral®'s operations can be found in Roswell, Georgia, the lungs that breathe life into our work can be found in our two plants. Strategic locations in Napa, California, and Chester, South Carolina, have allowed us to create one of the largest distribution footprints in the US and Canada and globally into Europe, Asia and Australia. For the builders who rely on easy access to our materials, this convenient presence provides an invaluable resource.

The skilled hands of our masters at both plants make it possible for Boral to offer quality stone products that are proudly made in America.

## Warranty

### LIMITED WARRANTY

Cultured Stone® wall products carry a 50-year limited warranty\* when used on structures that conform to local building codes and when installed according to manufacturer's instructions.

Warranty is limited to replacement or repair of defective materials only and does not cover labor to remove and replace. Warranty does not cover damage resulting from building settlement, wall movement, contact with chemicals or paint, discoloration due to airborne contaminants, and staining or oxidation. Warranty is limited to the original purchaser. Complete warranty information is available on request.

## Installation

Cultured Stone® veneer can be used on most structurally sound wall surfaces. It is light weight and quick adhesion allows for fast, easy installation without additional footings or wall ties. Each piece of Cultured Stone® veneer is applied individually with Type N or Type S mortar and attaches permanently to the wall surface.

Be sure to read the Cultured Stone® by Boral® full detailed installation instructions. Get a copy from your Cultured Stone® dealer, at [www.culturedstone.com](http://www.culturedstone.com) or by calling 1.800.255.1727.

The National Concrete Masonry Association offers a wealth of information at [www.masonryveneer.com](http://www.masonryveneer.com).

### MAINTENANCE

Cultured Stone® and Cultured Brick® veneers are virtually maintenance-free. If required, lightly wash to remove dust or dirt. Do not sandblast or wash with acid, abrasives or hi-pressure water. Damaged or graffiti-marred stones can be removed and replaced with matching materials.

## Technical Data

Cultured Stone® products are engineered to meet or exceed the specifications set by building code officials.

**Unit Weight** Weight is approximately 8-12 lb/ft<sup>2</sup> (39-58 kg/m<sup>2</sup>) but not more than 15 lb/ft<sup>2</sup> (72 kg/m<sup>2</sup>)

**Thickness** 1 3/4" average. May vary depending on choice of texture.

**Colorfast** Colors become an integral part of the stone during casting. Existing applications show no undesirable change in color after years of weathering.

**Noncombustible/Surface Burning Characteristics** UL tested and listed. Cultured Stone® products tested out with zero flame spread, zero smoke development.

**Technical Support** Complete copies of Cultured Stone® research reports, approvals, tests, listings or acceptances conducted by independent testing agencies are available on request. Cultured Stone® products meet or exceed all ICC-ES Acceptance Criteria #51, requirements for pre-case stone veneer.

Other manufacturers who claim to produce equivalent products should be asked to provide documentation of claims.

\* See actual warranty at [www.culturedstone.com](http://www.culturedstone.com). Overhead, horizontal or sloped applications are not included in our building code evaluation reports or acceptances. These applications often require special approval/inspections by local building inspectors. Contact your architect or engineer for assistance designing these installations.

"Architects have leaned on us for many years to help fulfill their vision for their customer; time and time again, we get that done with Cultured Stone®."  
**Doug McCall**, OldcastleCoastal, Tampa, FL

"We are over 115 years old and the oldest brick and block manufacturer in the Pacific Northwest. Cultured Stone® is a great addition to our product line. We have been partners for 35 years."  
**Bill Houlahan, Jr.**, Mutual Materials, Bellevue, WA

"Innovation. New products. Just phenomenal."  
**Gordon Strout**, Instone, Millstone Township, NJ

"We were part of the growth of an industry. When we started, there was not even a product category for manufactured stone, and now it's fully established."  
**Keith Polster**, Mason Steel, Cleveland, OH

"Cultured Stone® prides itself on the manufacturing process, the coloring process."  
**Nick Ridge**, Mason Steel, Cleveland, OH

# We are Cultured Stone.®

Born from great partnerships, Cultured Stone® by Boral® is a family affair. Rooted in our commitment to quality, a long-standing history of working closely with distributing partners, developing new products, textures and colors together - from the Southeast to the Pacific Northwest, we are Cultured Stone® by Boral®.

Left to right: **Doug McCall**, OldcastleCoastal; **Nick Ridge**, Mason Steel; **Kyle Destree**, Brock White; **Bill Houlahan**, Mutual Materials; **Rob Rosson**, Mutual Materials; **Dennis Ehler**, Brock White; **Patrick Knapik**, OldcastleCoastal; **Gordon Strout**, Instone; **Keith Polster**, Mason Steel

Cultured Stone® by Boral®

2017 Source Guide

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Build something great™

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STONE  
SIDING  
TRIM  
ROOFING



# Originality never goes out of style.

From cast to model, the entire Cultured Stone® veneer production process is very much hands-on—down to the trademark CSV® (Cultured Stone® Veneer) stamp that has been hand-applied since 1962, to each and every stone we craft. Only genuine Cultured Stone® by Boral® products have a CSV® indicia embossed on the edge, guaranteeing that you're getting the original, proven and preferred brand. After all, a master's touch is all in the detail.

Explore the endless possibilities of building with Cultured Stone® veneer products by visiting our website at [www.culturedstone.com](http://www.culturedstone.com). For more detailed information, please call 1.800.255.1727.

The product colors you see are as accurate as current photography and printing techniques allow. We suggest you look at product samples before you select colors.

MADE IN THE USA

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